



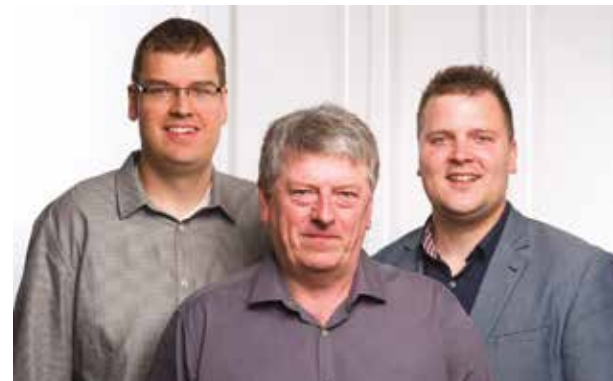
B E R N I E R

A PLAYGROUND
OF POSSIBILITIES

UNIQUE CABINETS | UNLIMITED POSSIBILITIES



BEAUTIFUL CABINETS SINCE 1965



Bernier is managed by the second and third generations of the Bernier family. Yvon, son of founders Maurice Bernier and Rita Lepage, and his sons Benoît and Sylvain Bernier. Over the years we have built a strong distribution network within the Provinces of Canada and throughout the United States. At Bernier we are known for our reputation of simple family values as respect, loyalty, and honesty in everything we strive to do.



Every day, over **65 EMPLOYEES** are working to create your unique cabinetry design. They receive ongoing training, are encouraged to think outside the box, and work with cutting-edge technology.

Our work space is like having over **50,000 SQUARE FEET** of ingenuity!



A FAMILY HISTORY



EQUIPMENT

We know that the made-to-order industry is constantly evolving. However, we've been committed to providing unparalleled quality and service since the beginning. That's why we revamped over 80% of our 50,000 square foot factory in less than two years. With the latest automated technology on our production line and our reconfigured quoting software, we can:

- \ **Produce Higher Quality Cabinetry in Less Time**
- \ **Accurately Categorize Our Material**
- \ **Allows a Larger Inventory of In-Stock Material**
- \ **Expediting the Order Process Efficiently**
- \ **Ship Your Cabinets in Record Time (4-5 weeks)**

BERNIER'S LATEST IMPROVEMENTS

Spring 2016

Innovative saw with an **intelligent storage control system** which helps reduce inventory levels. This has a capacity of more than a thousand different material sheets at a time. Which allows for your orders to be submitted into the processing same day for expedited service.

Winter 2017

Autonomous Paint Robot and drying system which has the ability to execute the same sequence of speed, accuracy and quality that eliminates human error, the Finish is Flawless.


Summer 2017

Factory expansion of 10,000 square feet **totaling 50,000 square feet** allowed us the complete reorganization of the assembly line.

Winter 2018

Autonomous Box press arrived straight from Italy; which presses the cabinet and stabilizes the cabinet boxes while the Robotic Head adds the finishing touches using nails. This allows for each box to be consistent throughout the entire order.





From style, material, wood species, cut, and color to finish and accessories, Bernier cabinets will whet your creative appetite.

Thinking of a bright, daring color? We can mix it up and bring your most vibrant ideas to life.

Heard of some new, state-of-the-art material?

We've got it!

Up against lots of challenges and constraints with your project?

Our cabinet experts will help you every step of the way to solve problems, draw up functional cabinets, and make your project a reality.

- \ **Wood (stained and opaque colors)**
- \ **Alluring veneers**
- \ **Glazing**
- \ **Acrylic**
- \ **Polygloss**
- \ **Polymat**
- \ **Melamine and textured melamine**
- \ **Polyester**
- \ **Thermoplastic**
- \ **Custom color creation**
- \ **Decorative molding**
- \ **Unique accessories**

MADE-TO-ORDER



BOX CONSTRUCTION MATERIAL SELECTION

Maple Purebond® Plywood (3/4")

Free of urea formaldehyde and complies with CARB version 2.

Made in Canada

Birch Plywood (3/4")

White & Maple Melamine (3/4" and 5/8")



BERNIER CABINETS

**THESE GENERAL SPECIFICATIONS MAY
AT ALL TIMES BE CHANGED ACCORDING
TO YOUR CHOICES AND YOUR NEEDS.**

GENERAL SPECIFICATIONS

Cabinets are edge banded with PVC match edge banding. For paint colors, if there is no PVC match, cabinets will be edge banded in wood (*Upcharge*)

Bases

34 $\frac{3}{4}$ " High

24 $\frac{1}{2}$ " Deep

Toe Kick 4 $\frac{1}{2}$ " high X 2" Deep

Gap $\frac{1}{4}$ " at top (*Countertop Clearance*)

Adjustable shelf 16" deep

Walls

12 $\frac{1}{2}$ " Deep STD | 13 $\frac{1}{2}$ " = Upcharge

Adjustable shelves = $\frac{3}{8}$ " from doors

Less than 18"h = No shelf

18"h = 1 shelf | 27"h = 2 shelves | 39"h = 3 shelves |

42"h = 4 shelves

Talls

24 $\frac{1}{2}$ " Deep

Toe Kick 4 $\frac{1}{2}$ " high X 2" Deep

Maximum is 96" high – Others = Extra

Adjustable shelves 22" deep

(*2 at Bottom – Others according to door heights*)

DOOR LEVELS



Level 0

Cabinet without doors

Level 1

Standard Melamine

Levels 4 to 12

Synthetic Products; Melamine, Thermoplastic, Polyester, Laminate, Italian Melamine, Acrylic etc.

Levels 13 to 20

Wood Products

FROM 0 TO 20



PAINT COLOR CATEGORIES

Category A

Stains: 6%

Category B

Solid Colors | Opaque: 11%

Category C

Color A (6%) + Glaze (10%): 16%

Category D

Color B (11%) + Glaze (10%): 21%

Category E

Color C (16%) + RPF (10%): 26%

Category F

Color D (21%) + RPF (10%): 31%

Category G

Variable Special Effects: on quote

FINISHING DETAILS

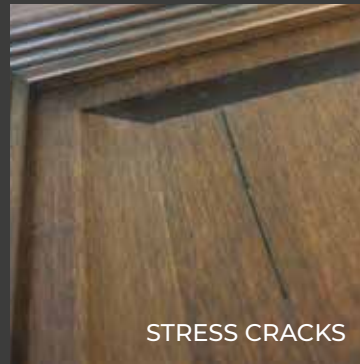
Our factory is ran by passionate craftspeople that put care and precision into every individual piece. They take pride in their work so that you can be confident in the final product



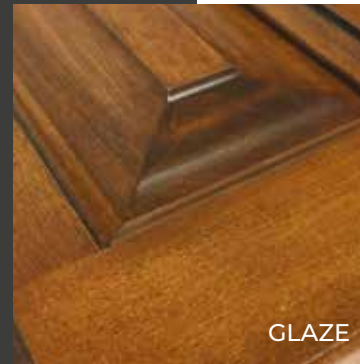
PLANED



WORM HOLES



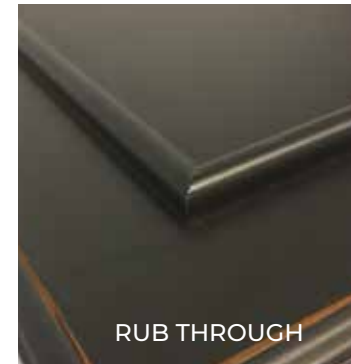
STRESS CRACKS



GLAZE



BRUSH &
WIPED GLAZE



RUB THROUGH

CUSTOM FINISHES

Special Effects (Distress)

R : Planed: 6%

P : Worm Holes: 6%

F : Stress Cracks: 6%

2 Effects = 8% | 3 Effects (RPF) = 10%

Any other special effects on quote

Glaze applications

Glaze; LG – Light | NG – Normal | HG – Heavy

Brush; LB – Light | NB – Normal | HB – Heavy

Rub Through; LZ – Light | NZ – Normal | HZ – Heavy

Wiped Glaze; WG



ACCESSORIES TO YOUR

Are you working on a custom project?
Whites, classic or vibrant colors?

LET YOUR IMAGINATION PLAY!

**OUR EXPERTS
CAN REPRODUCE
THE COLOR OF
YOUR CHOICE!**

CUSTOM
COLORS



TASTE

Our selection does not stop at our doors and finishes. Bernier offers a wide selection of accessories that add a personal touch to your rooms. We work with the highest quality hardware partners across the globe. Which helps you discover drawer dividers, pantry baskets, corner cabinet trays, trash and recycling centers, electric drawer openers and other amazing add-ons.





INSET
CABINETS



HERITAGE LOOK, INSPIRED
BY CRAFTSMEN WORK.

WHATEVER CABINET
YOU CHOOSE, WE WILL
MANUFACTURE IT TO
THE HIGHEST STANDARDS
IN THE INDUSTRY...



B E R N I E R

1955, 3^e Rue, Industrial Center
Levis, Quebec G6W 5M6

TOLL FREE
1 888 445-2929

reception@bernierkitchen.com

berniercabinetry.com

In keeping with our policy of continuous product refinement, Bernier reserves the right to change specifications in design and materials as conditions require. All rights are reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without prior permission of Bernier Cabinetry.

 [BernierCabinetry](https://www.instagram.com/BernierCabinetry)